Page 1, line 12, please insert the following section heading:

--SUMMARY OF THE INVENTION --.

Page 2, line 4, please insert the following section heading:

--BRIEF DESCRIPTION OF THE DRAWINGS--.

Page 3, line 6, please insert the following section heading:

--DETAILED DESCRIPTION OF THE INVENTION --.

Page 4, replace the paragraph between lines 12 and 23 with:

--As shown in the drawing the rest 13 is embodied as a guide rail with a vertical, longitudinal guide list 22 at the rear end. The second of guide members consists of a number of stops 23, which are displaceable along the rest 13 and can be clamped to it by a knob-head bench screw 24. Each stop 23 has at its rear end - at the guide list 22 - a lower part 25 with a U-shaped opening 26, which can accommodate the lower edge of the guide list 22, and a fork-shaped upper part 27, which in its mounted position reaches in over the whole width of the rest 13. An arm 28, which can be received in the fork 27, is at one end embodied with a stop 28' against which the end of the workpiece 1, which is to be processed, can come to a rest. At the opposite end of the arm 28 is swingably hinged to the fork-shaped upper part 27 by a pin 28", so that it can be swung over to a passive position.--